

### Claims

1. A method for surface treatment of a paper and/or board web (W) in a paper or board machine including a yankee cylinder (2) followed by a calendering unit (5),  
5 characterized in that the web (W) is glazed and dried first by means of a yankee cylinder (2), after which the web is immediately calendered by means of a shoe or extended-nip calendering unit (5).

2. A method according to claim 1, characterized in that, when it is intended to  
10 achieve a given paper or board quality, the difference between the running speed used and the maximum running speed dependent on the evaporation capacity of the yankee cylinder (2) is compensated for by means of calendering, i.e. calendering after the yankee cylinder enables the running speed of the yankee cylinder to be increased without the quality, that is, gloss and smoothness of paper or board suffering.

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3. A method according to claim 1, characterized in that the surface of the web (W) glazed by means of the yankee cylinder (2) is glazed in the calendering unit (5).

4. An arrangement for surface treatment of paper and/or board in a paper or board  
20 machine including a yankee cylinder (2) followed by a calendering unit (5), characterized in that the arrangement is formed of a combination in which there are disposed in the machine direction first a yankee cylinder (2) and then a calendering unit (5), which is formed by a shoe or extended-nip calendering unit (5).

25 5. An arrangement according to claim 4, characterized in that, when it is intended to achieve a given paper or board quality, the difference between the running speed used and the maximum running speed dependent on the evaporation capacity of the yankee cylinder (2) is compensated for by means of the calendering unit (5), i.e. the calendering unit placed after the yankee cylinder enables the running speed to be  
30 increased without the quality, that is, gloss and smoothness of paper or board suffering.

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6. An arrangement according to claim 4, characterized in that the calendering unit (5) glazes the surface of the web (W) glazed by means of the yankee cylinder (2).

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